

# 'BROOKLANDS' TYPE BODY STYLING KIT

## Fitting Instructions FI 34

Please Read FULLY Before Commencing Installation

### Safety

To facilitate ease of work, the vehicle will need to be raised from the ground, and must be firmly supported by axle stands, under no circumstances should you work on a vehicle solely supported by a jack. When the vehicle is properly supported, remove all road wheels.

### Fitting

Time, care and patience are required. The fitting of this Body Styling Kit is carried out in four operations.

- 1) Provisional fitting of the kit.
- 2) Adjustments and any minor alterations.
- 3) Final pre-fitting.
- 4) Painting and final fitting.

A fitting kit is supplied with each full kit.

### Body care

We strongly recommend that all body work to be covered by the body kit, should be cleaned/polished/treated as necessary. This applies especially to all drilled holes.

### Front Apron

Remove bumper end caps and crush can covers (if fitted). Remove radiator grille to ease apron fitment. It should be temporarily re-fitted (to check alignment) once the apron has been offered up. Mark two holes (on bumper centre), for apron centre mounts (behind number plate). **Note:** depending on type of centre bumper, it may be necessary to fabricate and weld two small brackets to the bumper centre to offer a vertical mounting location for the apron. Mark holes on front wing wheel arch for side mounting attachments. Drill mounting holes and check general alignment to bodywork and grille. Make any adjustments as necessary prior to painting and final fitting.

**Note:** If headlamp power wash is not fitted, blank off holes and fill.

If headlamp guards are to be fitted, trial fit and drill hole for lower hinge point as necessary.

The bright finishing strips should be fitted after painting. Note that the ends tuck inside the apron to avoid 'springing out'.

### Front Apron Fittings

Qty	Part No	Description	Position
6	GHF252	M8 cleaveloc nut	Bumper iron studs
8	GHF315	Repair washer	6 Bumper iron studs 2 Side mounting boxes
2	GHF133	25mm M8 bolt	Side mounting boxes
2	GHF382	M8 spring washer	Side mounting boxes
4	GHF430	Self tapping screw	Wheel arch

## Side Sills

Remove any existing side sill mouldings. Offer up sills (they are handed LH/RH) to align with existing sill retaining holes. Check alignments and door clearances and make any adjustments as necessary. Drill two mounting holes (suitable for large self tapping screws) in each wheel arch/floor to secure sill ends (use silicone sealant on final fitting). Sills also bolt up to the underside of the front wings (use M6 bolts).

Upon final fitment, use plastic push fixers and nuts, bolts, screws and washers to attach sills.

### Side Sills Fittings

Qty	Part No	Description	Position
4	NY106041	M6 nut	Front & rear mountings
4	SH106251	25mm M6 bolt	Front & rear mountings
16	GHF314	Repair washer	Front & rear mountings
24	79086L	Push fix rivet	Sill retaining holes
8	GHF430	Self tapping screw	Wheel arch/floor mounting

## Rear Apron

Remove bumper end caps. If a tow bar is currently fitted, it may be necessary to cut out part of the apron undersection. It may be easier to remove the towbar and mark out the area to be modified at the trial fit stage, prior to painting and final fitting. Fit brackets supplied to rear apron underside and attach to body with self taps and plastic plugs provided. Drill and fix apron to return on rear wheel arch.

If fitting mud flaps, make bracket to extend mounting inboard.

The bright finishing strips should be fitted after painting. Note that the ends tuck inside the apron to avoid 'springing out'.

### Rear Apron Fittings

Qty	Part No	Description	Position
2	GHF252	M8 cleveloc nut	Bumper iron studs
4	GHF315	Repair washer	2 Bumper iron studs 2 Side mounting boxes
8	SH106251	25mm M6 bolt	Side mounting boxes
8	WL106001	M8 spring washer	Side mounting boxes
8	NY106041	Nyloc nut M6	
1	RA1409kit	(Brackets)	Undersection of apron
6	GHF430	Self tapping screw	Wheel arch